



Dart Aerospace Ltd.
1270 Aberdeen St
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Canada

Tel (613) 632-5200
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D350-764-011
Job Sheet 201535



Part No: D350-764-011

Job Qty: 1 pcs

Part Name: Rear Seat Shoulder Harness



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 10/7/19

Job Tracking No:

Due Date: 11/4/19

Created By: Marie Lajeunesse

Type: Stock

Description: SIOP

Note: DWG REV B IPP REV:A New issue 07-10-11 DD verified by EC IPP Rev:B ECN 1050 rev.B as per dwg 08-01-10 DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Packaging 1 - Pick Kit	1 pcs	11/4/19		0.00	0.00	Packaging 1 - 1		
							Packaging 1 - 2		
							Packaging 1 - 3		
							Packaging 1 - 4		
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							Packaging 1 - 15		
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							Packaging 1 - 17		
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							Packaging 1 - 19		
							Packaging 1 - 20		
							Packaging 1 - 21		
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							Packaging 1 - 27		
							Packaging 1 - 28		
							Packaging 1 - 29		
							Packaging 1 - 30		



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Email: sales@dartaero.com
www.dartaerospace.com

Container No: S228021



Part: D350-764-011

Job No: 201535

Serial No/Batch: S228021

Revision: B

Inspector:

Exp Date:

Instructions: FAA STC SR00211SE 19/04/17 TC STC SH95-

					Packaging 1 - 31	
					Packaging 1 - 32	
					Packaging 1 - 33	
					Packaging 1 - 34	
					Packaging 1 - 35	
					Packaging 1 - 36	
120 QC 4	1 pcs	11/4/19	0.00 0.00		QC 4 - 28	
					QC 4 - 58	
					QC 4 - 69	
					QC 4 - 9	
					QC 4 - 46	
					QC 4 - 68	
					QC 4 - 72	
					QC 4 - 74	
					QC 4 - 75	
					QC 4 - 78	
130 Packaging 3-1 - Stock - B4B	1 pcs	11/4/19	0.00 0.00		Packaging 3 - 1 - B4B	
					Packaging 3 - 2 - B4B	
					Packaging 3 - 3 - B4B	
					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	
					Packaging 3 - 6 - B4B	
					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
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					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	
135 DC - 1 - B4B	1 pcs	11/4/19	0.00 0.00		DC - 1 - B4B	
					DC - 2 - B4B	
140 QC 21 - FG	1 pcs	11/4/19	0.00 0.00		QC 21 - FG - 21	
					QC 21 - FG - 70	
					QC 21 - SA - 53	

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Location:FG029

135 - Photocopy bluefile & type labels per PPP D350-764-011 CHG003

140 - (QC21- Final Inspection - Work Order Release)

(012695)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
ALS4-1032-130	Rivnut	16 Ea (16 ea) ✓	110-Packaging 1 - Pick Kit	S057257 ✓
AN3-3A	Bolt	32 Ea (32 ea) ✓	110-Packaging 1 - Pick Kit	S216286 ✓
AN3-6A	Bolt	16 Ea (16 ea) ✓	110-Packaging 1 - Pick Kit	S149185(x4) S199345(x12) ✓
AN4-10A	Bolt	4 Ea (4 ea) ✓	110-Packaging 1 - Pick Kit	S144562 ✓
AN970-6	Washer	4 Ea (4 ea) ✓	110-Packaging 1 - Pick Kit	S082332 ✓
CCR264SS3-3	Cherry Rivet	16 Ea (16 ea) ✓	110-Packaging 1 - Pick Kit	S099573 ✓
CR3212-4-2	Cherry Rivet	4 Ea (4 ea) ✓	110-Packaging 1 - Pick Kit	S156448 ✓
CR3212-5-04	Rivet	4 Ea (4 ea) ✓	110-Packaging 1 - Pick Kit	S181030 ✓
CR3212-5-07	Rivet	4 Ea (4 ea) ✓	110-Packaging 1 - Pick Kit	S194453 ✓
D2854	3/4" Velcro Strip	2.6660 ft (2.666 ea) ✓	110-Packaging 1 - Pick Kit	S207638 ✓
D3578-041	Doubler	16 pcs (16 ea) ✓	110-Packaging 1 - Pick Kit	S202049 ✓
D3636-041	Shoulder Harness	4 pcs (4 ea) ✓	110-Packaging 1 - Pick Kit	S212889(x3) S200818(x1) ✓
D3637-041	Bracket Assembly	4 pcs (4 ea) ✓	110-Packaging 1 - Pick Kit	S204349 ✓
D3637-3	Bracket	4 pcs (4 ea) ✓	110-Packaging 1 - Pick Kit	S206467 ✓
D3638-1	Bushing	4 pcs (4 ea) ✓	110-Packaging 1 - Pick Kit	S213767 ✓
D3639-1	Doubler	1 pcs (1 ea) ✓	110-Packaging 1 - Pick Kit	S199095 ✓
D3639-2	Doubler	1 pcs (1 ea) ✓	110-Packaging 1 - Pick Kit	S069966 ✓
D3639-3	Doubler	1 pcs (1 ea) ✓	110-Packaging 1 - Pick Kit	S209158 ✓
D3639-4	Doubler	1 pcs (1 ea) ✓	110-Packaging 1 - Pick Kit	S095023 ✓
D3640-1	Belt Guide	2 pcs (2 ea) ✓	110-Packaging 1 - Pick Kit	S185352 ✓
D3640-3	Belt Guide	2 pcs (2 ea) ✓	110-Packaging 1 - Pick Kit	S185589 ✓
D3641-1	Cover	2 pcs (2 ea) ✓	110-Packaging 1 - Pick Kit	S202830 ✓
D3641-3	Cover	1 pcs (1 ea) ✓	110-Packaging 1 - Pick Kit	S224180 ✓
D3641-4	Cover RH	1 pcs (1 ea) ✓	110-Packaging 1 - Pick Kit	S202904 ✓
D3642-1	Doubler	2 pcs (2 ea) ✓	110-Packaging 1 - Pick Kit	S223788 ✓
D3643-1	Stiffener	1 pcs (1 ea) ✓	110-Packaging 1 - Pick Kit	S206485 ✓
D3643-2	Stiffener	1 pcs (1 ea) ✓	110-Packaging 1 - Pick Kit	S220034 ✓
D3644-1	Shim	2 pcs (2 ea) ✓	110-Packaging 1 - Pick Kit	S209186 ✓
D3657-1	Guide Tool	1 pcs (1 ea) ✓	110-Packaging 1 - Pick Kit	S178647 ✓
MS20426AD3-3	Rivet	32 Ea (32 ea) ✓	110-Packaging 1 - Pick Kit	S174201 ✓
MS20426AD4-4	Rivet	106 Ea (106 ea) ✓	110-Packaging 1 - Pick Kit	S113854 ✓
MS20426AD4-6	Rivet	28 Ea (28 ea) ✓	110-Packaging 1 - Pick Kit	S205500 ✓
MS20470AD4-6	Rivet, Universal Head	8 Ea (8 ea) ✓	110-Packaging 1 - Pick Kit	S166917 ✓
MS21059L3	Nut Plate	16 Ea (16 ea) ✓	110-Packaging 1 - Pick Kit	S225756 ✓
MS21072-L3	Nut Plate	8 Ea (8 ea) ✓	110-Packaging 1 - Pick Kit	S167158 ✓
MS35206-267	Screw	8 Ea (8 ea) ✓	110-Packaging 1 - Pick Kit	S189991 ✓
NAS1149D0363J	Washer	48 Ea (48 ea) ✓	110-Packaging 1 - Pick Kit	S222680 ✓
NAS1149D0963J	Washer	4 Ea (4 ea) ✓	110-Packaging 1 - Pick Kit	S056386 ✓

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Packaging 1 - Pick Kit	ALS4-1032-130	16	5,762	0
	AN3-3A	32	218	0
	AN3-6A	16	278	0
	AN4-10A	4	66	0
	AN970-6	4	226	0
	CCR264SS3-3	16	43	0
	CR3212-4-2	4	44	0
	CR3212-5-04	4	92	0
	CR3212-5-07	4	102	0
	D2854	3	47	0
	D3578-041	16	86	0
	D3636-041	4	20	0
	D3637-041	4	19	0
	D3637-3	4	17	0
	D3638-1	4	22	0
	D3639-1	1	8	0
	D3639-2	1	7	0
	D3639-3	1	12	0
	D3639-4	1	9	0
	D3640-1	2	15	0
	D3640-3	2	15	0
	D3641-1	2	11	0
	D3641-3	1	1	0
	D3641-4	1	5	0
	D3642-1	2	7	0
	D3643-1	1	7	0
	D3643-2	1	14	0
	D3644-1	2	24	0
	D3657-1	1	8	0
	MS20426AD3-3	32	6,022	0
	MS20426AD4-4	106	1,359	0
	MS20426AD4-6	28	1,033	0
	MS20470AD4-6	8	1,647	0
	MS21059L3	16	123	0
	MS21072-L3	8	38	0
	MS35206-267	8	149	0
	NAS1149D0363J	48	538	0
	NAS1149D0963J	4	420	0

Part Specifications

Specifications could not be found.

Plex 10/7/19 9:35 AM Dart.lajeunesse.marie

Entered:

Date:

WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No.

Route update only



Job: _____		DISPOSITION		DEPARTMENT/PROCESS		MRB (QS042)																																																																	
Part No. _____		☐ Rework ☐ Scrap ☐ Use-as-is		☐ Skid-tube ☐ Machining ☐ Large Fab		☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality																																																																	
Date :		Sequence #:		QTY Affected :																																																																			
Description Work Order Deviation				Disposition																																																																			
Root Cause		FAULT CATEGORY																																																																					
☐ Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors		<table border="1"> <tr> <td>☐</td> <td>☐</td> <td>☐</td> <td>☐</td> <td>☐</td> <td>☐</td> <td>☐</td> <td>☐</td> </tr> <tr> <td>Pressure/Forced</td> <td>Contamination</td> <td>Power Loss/Surge</td> <td>Positioned Wrong</td> <td></td> <td></td> <td></td> <td></td> </tr> <tr> <td>Bending</td> <td>Misaligned/off center</td> <td>Folio/Program</td> <td>Outside Tolerance</td> <td></td> <td></td> <td></td> <td></td> </tr> <tr> <td>Crushing</td> <td>BOM/Route</td> <td>Grain Direction</td> <td>Drawing</td> <td></td> <td></td> <td></td> <td></td> </tr> <tr> <td>Cracks</td> <td>Broken/Damage/Defect</td> <td>Weld</td> <td>Finish</td> <td></td> <td></td> <td></td> <td></td> </tr> <tr> <td>Crimp/Kink/Ripple/Wave/Twist</td> <td>Incomplete/Unclear Instructions</td> <td>Wrong Stock Pulled</td> <td>Part Lost/Missing</td> <td></td> <td></td> <td></td> <td></td> </tr> <tr> <td>Marks/Chatter</td> <td>Drill Holes</td> <td>Out of Sequence</td> <td>Misread</td> <td></td> <td></td> <td></td> <td></td> </tr> <tr> <td>Mislabeled</td> <td>Fit/Function</td> <td>Off-set/Set-up</td> <td></td> <td></td> <td></td> <td></td> <td></td> </tr> </table>						☐	☐	☐	☐	☐	☐	☐	☐	Pressure/Forced	Contamination	Power Loss/Surge	Positioned Wrong					Bending	Misaligned/off center	Folio/Program	Outside Tolerance					Crushing	BOM/Route	Grain Direction	Drawing					Cracks	Broken/Damage/Defect	Weld	Finish					Crimp/Kink/Ripple/Wave/Twist	Incomplete/Unclear Instructions	Wrong Stock Pulled	Part Lost/Missing					Marks/Chatter	Drill Holes	Out of Sequence	Misread					Mislabeled	Fit/Function	Off-set/Set-up					
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		Lead hand / Supervisor																																																																					
		QC / QA Coordinator																																																																					

5.0 PARTS LISTS

QTY -011	Dart Part Number	Geneva Part Number	Description
X	D350-764-011	P131	Shoulder Harness Kit
4	D2854-1-080	N/A	VELCRO STRIP
4	D2854-3-080	N/A	VELCRO STRIP
16	D3578-041	N/A	DOUBLER
4	D3636-041	N/A	SHOULDER HARNESS
4	*D3636-11	G10601-2	SHOULDER BELT
4	*D3636-13	G10601-4	LAP BELT
4	D3637-041	G10602-1	BRACKET ASSEMBLY
4	D3637-3	G10609-1	BACKER PLATE
4	D3638-1	G10608-2	BUSHING
1	D3639-1	G10604-3	DOUBLER
1	D3639-2	G10604-6	DOUBLER
1	D3639-3	G10604-4	DOUBLER
1	D3639-4	G10604-5	DOUBLER
2	D3640-1	G10605-1	BELT GUIDE
2	D3640-3	G10605-2	BELT GUIDE
2	D3641-1	G10606-3/-6	COVER
1	D3641-3	G10606-5	COVER
1	D3641-4	G10606-4	COVER
2	D3642-1	G10607-1/-2	DOUBLER
1	D3643-1	G10610-2	STIFFENER
1	D3643-2	G10610-1	STIFFENER
2	D3644-1	G10610-3	SHIM
1	D3657-1	G12170	GUIDE TOOL
16	ALS4-1032-130	N/A	INSERT
32	AN3-3A	N/A	BOLT
16	AN3-6A	N/A	BOLT
4	AN4-10A	N/A	BOLT
48	AN960JD10	N/A	WASHER
4	AN960JD916	N/A	WASHER
4	AN970-6	N/A	WASHER
16	CCR264SS-3-03	N/A	RIVET
4	CR3212-4-02	N/A	RIVET
4	CR3212-5-04	N/A	RIVET
4	CR3212-5-07	N/A	RIVET
32	MS20426AD3-3	N/A	RIVET
106	MS20426AD4-4	N/A	RIVET
28	MS20426AD4-6	N/A	RIVET
8	MS20470AD4-6	N/A	RIVET
16	MS21059L3	N/A	NUTPLATE (OR MS21059-3)
8	MS21072L3	N/A	NUTPLATE (OR MS21072-3)
8	MS35206-267	N/A	SCREW

*Included with D3636-041